



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4131-5

Job Sheet 175802



Part No: D4131-5

Job Qty: 16 ea

Part Name: Side Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/16
100	Waterjet	16 pcs	4/24/18	4/24/18	0.02	0.51	Waterjet1		SC 18/04/16
120	QC	16 pcs	4/24/18	4/24/18	0.00	0.00	QC8		38
130	Packaging	16 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3		132 9-89
140	QC21-SA	16 Ea	4/24/18	4/24/18	0.00	0.00	QC21		21 9-89

Job BOM

APR 17 2018

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.8896 sf (.0556 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	192	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Plate	2.320Inches ± 0.010	2.330 2.310	2,317	
2	Side Plate	1.310Inches ± 0.010	1.320 1.300	1,307	
3	Side Plate	3.369Inches ± 0.010	3.379 3.359	3,359	
4	Side Plate	3.454Inches ± 0.010	3.464 3.444	3,447	
5	Side Plate	0.050Inches ± 0.010	0.060 0.040	0,048	

Plex 4/10/18 3:52 PM Dart.Gagnon.Michelle



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Container No: S061189



Part: D4131-5

Job No: 175802

Serial No/Batch: S061189

Revision:

Inspector:

Date: 04/16/18